



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4281-3

Job Sheet 177828



Part No: D4281-3

Job Qty: 30 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		5/25/18	0.00	0.00	Start Up Waterjet		DL 18/05/23
100	Waterjet	30 pcs		5/25/18	0.01	8.96	Waterjet1		DAS 18/05/23
130	Mill Conv	30 pcs		5/25/18	0.00	3.94	Mill Conv 1		5L 19/07/07
140	QC	30 pcs		5/25/18	0.00	0.00	QC8		SA 18-07-09
150	HandFinish	30 pcs		5/25/18	0.00	0.69	HandFinish1		DL 18-07-10
160	Powdercoat	30 pcs		5/25/18	0.00	0.76	Powdercoat1		38
170	QC	30 pcs		5/25/18	0.00	0.00	QC3		JUL 11 2018
180	Packaging	30 pcs		5/25/18	0.00	0.00	Packaging3-2		21
190	QC21-SA	30 Ea		5/25/18	0.00	0.00	QC21		JUL 11 2018

M138889

START: 8:55

OUT: 1:30 PM FINISH: 9:25

508421

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X02.000	6061-T6 Bar .750 X 2.00	4.9800 ft (.166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X02.000	5	16	0



Container No: S074749



Part: D4281-3

Job No: 177828

Serial No/Batch: S074749

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/25/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	.128
2	Spacer	0.250Inches + 0.005 - 0.001	0.255 0.249	Diameter	.250
3	Spacer	0.880Inches ± 0.030	0.910 0.850		.880
4	Spacer	0.063Inches ± 0.010	0.073 0.053		.06
5	Spacer	0.440Inches ± 0.010	0.450 0.430		.439
6	Spacer	0.760Inches ± 0.010	0.770 0.750		.754
7	Spacer	0.500Inches ± 0.010	0.510 0.490		.498
8	Spacer	0.900Inches ± 0.010	0.910 0.890		.903
9	Spacer	0.880Inches ± 0.030	0.910 0.850		.880
10	Spacer	1.130Inches ± 0.030	1.160 1.100		1.130
11	Spacer	1.650Inches ± 0.030	1.680 1.620		1.660
12	Spacer	0.125Inches ± 0.010	0.135 0.115		.128
13	Spacer	0.890Inches ± 0.010	0.900 0.880		.893
14	Spacer	2.000Inches ± 0.010	2.010 1.990		2.004
15	Spacer	0.735Inches ± 0.010	0.745 0.725		.740

Plex 5/18/18 11:43 AM Dart.Gagnon.Michelle